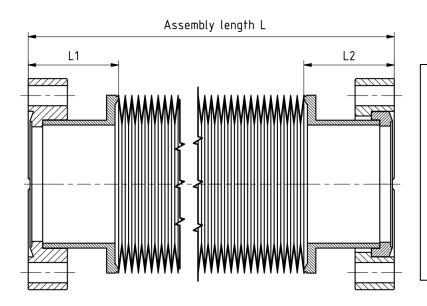


Edge welded bellow data sheet

Part name: EWB16R-20 Part number: 300563 Date: 01.11.2016

Geometric dimensions			Technical specifications		
Inner diameter	[mm]	16	Vacuum side	Inside	
Outer diameter	[mm]	31.5	Helium leak rate	[mbar·l/s]	1.10 ⁻⁹
Assembly length L min	[mm]	48.5	Operating temperature	[°C]	20
Assembly length L max	[mm]	68.5	Bakeout temperature	[°C]	80
Axial stroke	[mm]	20	Total weight	[g]	22
Number of convolutions		18	Spring constant axial	[N/mm]	5.3
End piece length L1	[mm]	20	Tensile force axial*	[N]	36.5
End piece length L2	[mm]	20	Resulting force axial**	[N]	85.5
Materials			* required force to pull to maximum assembly length		
Bellow	316L		** required force to hold on maximum assembly length during evacuation of the inner volume		
End pieces/ Flanges	316L / 304L		Number of cycles	10´000	



Important note:

Number of cycles is describing the maximum number of strokes during the life time. Improper installation or use of the bellows out of specifications result in a reduction of life time. Please avoid especially any torsional load and pollution with particles